In the Specification

Between paragraphs 17 and 18, please amend the heading "Detailed Description of the Drawings" to read

-- Detailed Description of the Invention --

Please amend paragraph 27 to read -- Once the hybrid web is wound on the mandrel 20, the microwave source ~~40~~ is applied to the core 40 within an activation chamber 58. The microwave source indirectly activates the previously non-activated adhesives 15 and 16, and bonds them to the substrate webs 11, 12 and 13. This forms the adhesively joined hybrid web of substrates that forms the core's one-piece structure.--